

Management of Agroindustrial Lignocellulosic Wastes through Vermitechnology and Production of Agronomic Valid Vermicompost

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Abstract: We aimed to recycle the agroindustrial waste resources- pressmud(PM), sugarcane trash (ST) and biomethanated distillery effluent(BE) and produced agronomic valid vermicompost using earthworm, *Perionyx excavatus* for maintaining natural soil organic and sustainable agricultural activity. Therefore, a series of studies were carried out to convert PM-ST-BE in different proportion vermibeds (T1-1000g PM+0g ST+790ml BE), (T2- 900g PM+100g ST+740ml BE), (T3-800g PM+200g ST+696ml BE), (T4-700g PM +300g ST+655ml BE), (T5-600g PM+400g ST+625ml BE) and (T6-500g PM+500g ST+542ml BE) into vermicompost. The study was to examine the activity of earthworm- growth, reproduction, vermicompost recovery and its nutrient status. The pronounced and better worm activity was found in all vermibeds, especially more in T1 and T3 vermibeds followed by others. This seems to be due to rich cellulose, OC, N, P, microbial activity, enhanced water holding capacity and palatability of the substrates. Enhanced microbial activity, humic acid content, NPK, normalized pH, declined OC, C-N, and C-P ratio, lignin, cellulose, hemicellulose and phenol in vermicompost than normal compost and control. The increased microbial-enzymatic activities contribute an increase in nutrients through nitrification, phosphate solubilization and mineralization. Reduction of OC, C-N, C-P ratio, lignin, cellulose, hemicellulose and phenol in the vermicompost are due to combined action of gut microflora and earthworm during the vermicomposting process and utilization of these contents by the worm for their growth and reproduction. Finally, our study recommended for the production and application of vermifertilizer from lignocellulosic wastes using vermitechnology for sustainable activity.

Keywords: Agroindustrial wastes, pressmud, sugarcane waste, biomethanated distillery effluent, vermicompost.

INTRODUCTION

Waste management of organic materials aims to turn animal and other organic wastes into useful materials that could be added to agricultural land to improve soil structure and fertility. The pressing need of today's population explosion and the consequent demand for more food has made enormous pressure on the diminishing areas of agriculture. This has led to erratic use of synthetic fertilizers, soil sickness, more and more application of inorganic fertilizers to sustain productivity and the increasing accumulation of industrial, agricultural and urban wastes in the name of civilization. When every ecological niche is polluted and the very existence of man was threatened, he resorted to re-cycling and organic farming. The recycling of organic wastes for increasing soil fertility has gained importance in recent year due to the high cost of fertilizers and reduced availability of organic manures. Vermicompost application may be a source of nutrient for organic farming practices with several other options, eg. biofertilizer, compost, VAM(Vesicular Arbuscular Mycorrhiza), BGA(*Blue Green Algae*) etc. Decomposition of complex organic waste resources into odor free humus like substance through the

combined action of earthworms and microorganism is called as vermicomposting. The vermicompost of organic wastes results in a product with relatively high content of microbial-enzyme activities, macro-micro nutrients and plant metabolites. Disposal and eco-friendly management of day by day formed organic waste materials from various resources has become a serious global problem. Vermicomposting, a novel technique of converting decomposable organic waste into valuable vermicompost through earthworm activity is a faster and better process when compared to the conventional methods of composting. Vermicomposting of organic waste using epigeic earthworm is one of the recent technique for the recycling of organic wastes and it is a viable, eco-friendly efficient, ecologically sound method for waste management and manure production [1, 2].

India is the largest producer of sugar and during the period of sugar production from the 464 sugar mills and 319 molasses based distilleries large volume of organic waste are produced (pressmud, bagasse, molasses, sugarcane trash and molasses based distillery waste effluent). There are about 10.0 million tones of pressmud per annum, 40 million tones of cane trash and 40.40×10^{10} of effluent per annum are produced with more renewable energy sources. These energy resources as wastes are discharged on land or into nearby water – bodies, particularly without any

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treatment and serve as a major causes of environmental pollution. In India and several other countries in the southern hemisphere, leaf litter often piled-up and set on fire. The resulting ash returns some of the NPK content of the litter to the soil, but much of N, PM and OC get lost, due to improper waste management technique. The burning of litter also adds to air pollution [3, 4]. Also the formed distillery effluent with more BOD, COD solid content and organic resource is a major problem for disposal and causing environmental pollution problem. To overcome these problems, the agroindustrial wastes – PM, ST and BE can be vermicomposted and the vermicompost could be used as fertilizer or soil conditioner. Therefore, the present study deals with the nutrient quality assessment of vermicompost, at physico-chemical and biological level obtained from the enormously available agroindustrial wastes by using predominantly available indigenous epigeic earthworm, *Perionyx excavatus*. Also the study deals with the earthworm activity – growth, reproductive performances and compost recovery during vermicomposting of agroindustrial wastes.

MATERIALS AND METHODS

Collection and Preparation of Experimental Substrates

In the experimental studies, two months old and cured PM free of foul smell and the BE were collected from E.I.D Parry (I) sugar factory at Nellikuppam, Cuddalore district, Tamil Nadu, India at different times of the year. The dried sugarcane trash was collected from sugarcane experimental farm of Annamalai University, Annamalaiagar, Cuddalore district, Tamil Nadu, India. In the present study, six proportions of agro-industrial waste (PM, ST and BE) mixtures were prepared in the following manner (Table 1).

The PM and chopped ST (>3 cm) were weighed (dry weight) in the above said proportions and mixed

well. The substrates (PM and ST) were made in 65-70% moisture content by sprinkling of BE in each treatment and constantly maintained up to 60 days. For making 65-70% moisture content of substrates by adding required ml of BE from each per kg of the substrates are given in the Table 1. The substrates (PM, ST and BE) (T₁-T₆) were left for 96 hours to stabilize before the experimental animals were inoculated into them. One kg of 96 hour stabilized substrates (T₁-T₆) were taken in a plastic trough (32 cm diameter and 20 cm height) at 31 ± 2°C and 65% relative humidity (Thermo-Hygrometer, Germany). The sides and bottom of the each trough was perforated to facilitate free aeration and to avoid water logging in the trough. The trough was covered with nylon mesh and maintained in the laboratory at aforementioned conditions for 60 days. Also, the chemical composition of the agroindustrial wastes is given in the Table 2. Experimental bedding was kept in triplicate for each treatment and same another triplicate for each treatment, without earthworms served as the experimental control.

Earthworm Collection and Inoculation

Perionyx excavatus was collected from our stock culture, Department of Zoology, Annamalai University, Annamalaiagar, Tamil Nadu. 15 g of sexually immature preclitellate *P. excavatus* (36 numbers, 15-18 days old) were inoculated into each plastic troughs separately. The worms were not fed with additional substrates in the duration of the experiments (60 days).

Earthworm Activity in the Vermibeds

The mortality (%) of the worms was observed on every day morning in each treatment up to 60 days. The growth of the worms (biomass in wet weight) was determined before the animals were inoculated into each of the treatment substrates and at the end of the experiment (60th days) by an electronic balance. The

Table 1: Description of Agroindustrial Wastes for Experiment

Treatment	Description	Substrates		
		PM (g)	ST (g)	BE (ml)
T ₁	10:0	1000	0	790
T ₂	9:1	900	100	740
T ₃	8:2	800	200	696
T ₄	7:3	700	300	655
T ₅	6:4	600	400	625
T ₆	5:5	500	500	542

Table 2: Chemical Composition of Agroindustrial Wastes

Parameters	PM	ST	BE
pH	7.85	7.68	7.80
Electrical conductivity (dSm ⁻¹)	0.84	0.76	19.26
Moisture content (%)	12.14	-	94.55
BOD (mg/L) ^x	-	-	5670
COD (mg/L) ^x	-	-	37480
Organic carbon (%)	39.06	38.17	14.15
Nitrogen (%)	2.02	0.98	2.26
Phosphorus (%)	1.99	0.85	0.78
Potassium (%)	0.58	0.29	9.46
Magnesium (%)	0.38	0.27	712*
Calcium (%)	2.44	1.93	1920*
Sodium (%)	0.11	0.08	38*
Zinc (ppm)	60	18	1.66*
Iron (ppm)	1175	824	56.22*
Copper (ppm)	18	14	3.12*
Manganese (ppm)	122	120	5.03*
C:N ratio	19:1	39:1	6:1
C:P ratio	20:1	45:1	18:1
Crude protein (%)	12.6	6.1	14.13
Total microbial population (CFU x 10 ⁶ g ⁻¹)	520	-	111
Dehydrogenase ^a	7.76	0.96	2.10
Lignin (mg/g)	41	86	-
Cellulose (mg/g)	153	277	-
Hemicellulose (mg/g)	26	32	-
Phenol (mg/100g)	44	56	-
Humic acid (mg/5g)	21.36	0.18	-

*mg/L, a - µlH/5g substrate, CFU – Colony forming unit, PM – Pressmud, ST – Sugarcane trash, BE – Biomethanated distillery effluent, ^x – (APHA, 2005) [81].

reproductive parameters like number of cocoon production and number of hatchlings were counted on the 60th day by hand sorting method [5]. The vermicompost was collected on the 60th day by hand sorting method [6], weighed, and used for determining various quality parameters.

Quality Analysis of Vermicompost

The nutrient contents of the substrates (initial (0-day), worm unworked and worm worked compost) were analyzed by using standard methods. The pH was measured by the method described by ISI Bulletin [7]. Organic carbon was determined by the partially-oxidation method [8]. The total N content of substrates was analyzed according to the method of Jackson [9] by Macro Kjeldhal method and phosphorus [10] and

potassium [11] were determined by colorimetrically and flame photometer methods, respectively. The C/N ratio was calculated by dividing the percentage of carbon in the substrates by the percentage of nitrogen in the same substrates. The C/P ratio was calculated by dividing the percentage of carbon in the substrates by the percentage of phosphorus in the same substrates. The total microbial population [12] and microbial activity in terms of dehydrogenase activity [13], lignin and hemicellulose [14], cellulose [15], phenol [16], and humic acid content [17] were estimated by the standard methods.

Statistical Analysis

Two-way ANOVA procedures were applied to the data to determine significant differences. Duncan's

multiple – ranged test was also performed to identify the homogenous type of the treatments for the various assessment variables.

RESULTS AND DISCUSSION

The nutrient quality of the initial feed substrates from six different treatments of agroindustrial wastes ($T_1 - T_6$), worm unworked natural compost and worm worked vermicompost are given in the Tables 3-6. Vermicomposting process of agroindustrial wastes in different treatments caused significant ($p < 0.05$) changes in the chemistry and biochemical levels of the 6 treatments, after 60 days of experimentation. Also, their percentage changes over compost proceed with or without earthworms are depicted in the Tables 3-6. As compared to initial substrate and worm unworked

compost values of 6 treatments, vermicompost showed significantly ($p < 0.05$) more reduction in pH, OC, C:N ratio, C:P ratio, lignin, cellulose, hemicellulose and phenol values in all treatments, more being in the T_3 followed by T_1 and T_2 treatments than other treatments. At the end of the experiment, N, P, K, total microbial population, dehydrogenase activity and HA contents in the vermicompost were significantly ($p < 0.05$) higher than that in the initial substrate and normal compost. Comparatively, the maximum increase in these values occurred in T_3 treatment followed by T_1 and T_2 treatments than other treatments.

The earthworm activity like mortality, growth, cocoon production, hatchling number and recovery of vermicompost by *P. excavatus* reared on different combination of agroindustrial wastes ($T_1 - T_6$) up to 60 days are given in the Table 7. The precomposted

Table 3: Chemical Composition of Compost and Vermicompost of *P. excavatus* Obtained from Agroindustrial Wastes (n=6)

Treatments (vermibeds)	pH			Organic carbon (%)			Nitrogen (%)		
	OD	WU	WW	OD	WU	WW	OD	WU	WW
(PM+BE)*	8.82 ^a	7.36 ^a (-17) ^x	7.04 ^a (-20.1) ^x (-4.0) ^y	39.02 ^b	36.66 ^b (-6.0) ^x	24.14 ^b (-38.1) ^x (-34.2) ^y	2.00 ^{ab}	2.10 ^{ab} (+4.8) ^x	2.33 ^{ab} (+14.2) ^y (+9.9) ^y
(PM+ST+BE)*	8.76 ^a	8.45 ^a (-3.5) ^x	7.12 ^a (-18.7) ^x (-15.7) ^y	38.06 ^b	35.24 ^b (-7.4) ^x	25.42 ^b (-33.2) ^x (-27.9) ^y	2.09 ^{bc}	2.14 ^{bc} (+2.3) ^x	2.47 ^{bc} (+15.4) ^x (+13.4) ^y
(PM+ST+BE)*	8.71 ^a	7.38 ^a (-15.2) ^x	7.06 ^a (-20.0) ^x (-4.3) ^y	36.05 ^{ab}	33.11 ^{ab} (-8.2) ^x	23.61 ^{ab} (-34.5) ^x (-28.7) ^y	2.14 ^c	2.22 ^c (+3.6) ^x	2.68 ^c (+20.1) ^x (+17.2) ^y
(PM+ST+BE)*	8.66 ^a	7.51 ^a (-13.3) ^x	7.18 ^a (-17.1) ^x (-4.4) ^y	34.11 ^{ab}	30.72 ^{ab} (-9.9) ^x	26.31 ^{ab} (-22.9) ^x (-14.3) ^y	2.06 ^{ab}	2.11 ^{ab} (+2.4) ^x	2.31 ^{ab} (+10.8) ^x (+8.7) ^y
(PM+ST+BE)*	8.62 ^a	7.78 ^a (-9.7) ^x	7.22 ^a (-16.2) ^x (-7.2) ^y	32.14 ^{ab}	29.53 ^{ab} (-8.1) ^x	25.74 ^{ab} (-19.9) ^x (-12.8) ^y	1.86 ^{ab}	2.10 ^{ab} (+11.4) ^x	2.25 ^{ab} (+17.3) ^x (+6.7) ^y
(PM+ST+BE)*	8.59 ^a	7.85 ^a (-8.6) ^x	7.34 ^a (-14.6) ^x (-6.5) ^y	31.61 ^a	28.41 ^a (-10.1) ^x	24.82 ^a (-21.5) ^x (-12.6) ^y	1.72 ^a	2.09 ^a (+17.7) ^x	2.23 ^a (+22.9) ^x (+6.3) ^y

Anova (two-way)

Substrates			
Sum of squares		7.221	0.491
Mean of squares		3.611	0.245
F-value		58.309	33.613
P-value		0.000	0.000
Treatments			
Sum of squares		0.324	0.210
Mean of squares		0.065	0.042
F-value		1.046	5.763
P-value		0.443	0.009

PM – Pressmud, ST – Sugarcane trash, BE – Biomethanated distillery effluent, *For treatment (bedding) composition see text and Table 1. Mean value followed by different letters is statistically different (ANOVA; Duncan multiple - ranged test, $p < 0.05$); OD – chemical composition of raw materials used in different vermibed (initial 0-day); WU – chemical composition of compost proceed without *P. excavatus* (normal compost); WW – chemical composition of compost proceed with *P. excavatus* (vermicompost); x – The figures in parentheses (+/-) indicates the % increase / decrease over OD; y – The figures in parentheses (+/-) indicates the % increase / decrease over WU.

Table 4: Chemical Composition of Compost and Vermicompost of *P. excavatus* Obtained from Agroindustrial Wastes (n=6)

Treatments (vermicomposts)	Phosphorus (%)			Potassium (%)			C-N ratio			C-P ratio		
	OD	WU	WW	OD	WU	WW	OD	WU	WW	OD	WU	WW
	(PM+BE)*	2.05 ^a	2.26 ^a (+9.3) ^x	2.55 ^a (+19.6) ^y (+11.4) ^y	3.44 ^a	3.61 ^a (+4.7) ^x	4.76 ^a (+27.7) ^y (+24.2) ^y	20.1 ^b	17.1 ^b (-15.0) ^x	11.1 ^b (-45.0) ^x (-35.2) ^y	19.1 ^b	16.1 ^b (-15.8) ^x
(PM+ST+BE)*	2.17 ^b	2.41 ^b (+10.0) ^x	2.84 ^b (+23.6) ^y (+15.1) ^y	3.52 ^a	3.76 ^a (+6.4) ^x	4.89 ^a (+28.0) ^y (+23.1) ^y	18.1 ^{ab}	16.1 ^{ab} (-11.1) ^x	10.1 ^{ab} (-44.4) ^x (-37.5) ^y	17.1 ^{ab}	15.1 ^{ab} (-11.8) ^x	10.1 ^{ab} (-41.2) ^x (-33.3) ^y
(PM+ST+BE)*	2.21 ^b	2.56 ^b (+13.7) ^x	3.01 ^b (+26.6) ^y (+15.0) ^y	3.70 ^a	3.82 ^a (+3.1) ^x	5.12 ^a (+27.7) ^y (+25.4) ^y	17.1 ^a	15.1 ^a (-11.7) ^x	9.1 ^a (-47.1) ^x (-40.0) ^y	16.1 ^{ab}	13.1 ^{ab} (-18.8) ^x	9.1 ^{ab} (-43.8) ^x (-30.8) ^y
(PM+ST+BE)*	2.26 ^b	2.61 ^b (+13.4) ^x	2.74 ^b (+17.5) ^y (+4.7) ^y	3.74 ^a	3.88 ^a (+3.6) ^x	4.67 ^a (+20.0) ^y (+17.0) ^y	17.1 ^{ab}	15.1 ^{ab} (-11.7) ^x	11.1 ^{ab} (-35.3) ^x (-26.7) ^y	15.1 ^{ab}	12.1 ^{ab} (-20.0) ^x	10.1 ^{ab} (-33.3) ^x (-16.7) ^y
(PM+ST+BE)*	2.31 ^b	2.66 ^b (+13.2) ^x	2.77 ^b (+16.6) ^y (+3.0) ^y	3.78 ^a	3.91 ^a (+3.3) ^x	4.62 ^a (+18.2) ^y (+15.4) ^y	17.1 ^{ab}	14.1 ^{ab} (-17.6) ^x	12.1 ^{ab} (-29.4) ^x (-14.3) ^y	14.1 ^a	11.1 ^a (-21.4) ^x	10.1 ^a (-28.6) ^x (-9.1) ^y
(PM+ST+BE)*	2.39 ^b	2.65 ^b (+9.8) ^x	2.80 ^b (+14.6) ^y (+5.4) ^y	3.81 ^a	3.94 ^a (+3.3) ^x	4.59 ^a (+17.0) ^y (+14.2) ^y	18.1 ^{ab}	14.1 ^{ab} (-22.2) ^x	12.1 ^{ab} (-33.3) ^x (-14.3) ^y	14.1 ^a	11.1 ^a (-21.4) ^x	10.1 ^a (-28.6) ^x (-9.1) ^y

Anova (two-way)

Substrates	Sum of squares	Mean of squares	F-value	P-value
	4.336	2.162	81.295	0.000
	972690.11	486345.05	30.387	0.000
	149.778	74.889	64.80	0.000
	114.333	57.167	30.088	0.000
Treatments				
	177984.27	8.944	23.167	0.000
	35596.85	1.789	4.633	0.000
	2.224	1.548	2.439	0.000
	0.132	0.260	0.108	0.000

PM – Pressmud, ST – Sugarcane trash, BE – Biomethanated distillery effluent. *For treatment (bedding) composition see text and Table 1. Mean value followed by different letters is statistically different (ANOVA; Duncan multiple - ranged test, p<0.05); OD – chemical composition of compost proceed without *P. excavatus* (normal compost); WW – chemical composition of compost proceed with *P. excavatus* (vermicompost); x – The figures in parentheses (+/-) indicates the % increase / decrease over OD; y – The figures in parentheses (+/-) indicates the % increase / decrease over WU.

Table 5: Biological Composition of Compost and Vermicompost of *P. excavatus* Obtained from Agroindustrial Wastes (n=6)

Treatments (vermibeds)	Total microbial population (CFU x 10 ⁶ g ⁻¹)			Dehydrogenase (μIH / 5 g substrate)			Lignin (mg/g)			Cellulose (mg / g)		
	OD	WU	WW	OD	WU	WW	OD	WU	WW	OD	WU	WW
(PM+BE)*	548 ^a	610 ^a (+10.2) ^x	946 ^a (+42.1) ^x (+35.5) ^y	7.73 ^{ab}	8.42 ^{ab} (+8.2) ^x	10.61 ^{ab} (+27.1) ^x (+20.6) ^y	40.6 ^a	38.3 ^a (-5.7) ^x	33.5 ^a (-17.5) ^x (-12.5) ^y	153.4 ^a	150.5 ^a (-1.9) ^x	142.3 ^a (-7.2) ^x (-5.4) ^y
(PM+ST+BE)*	572 ^{ab}	676 ^{ab} (+15.4) ^x	1212 ^{ab} (+52.8) ^x (+44.2) ^y	7.81 ^{ab}	8.65 ^{ab} (+9.7) ^x	11.83 ^{ab} (+46.5) ^x (+26.9) ^y	43.3 ^b	41.5 ^b (-4.2) ^x	34.2 ^b (-21.0) ^x (-17.6) ^y	196.1 ^b	192.3 ^b (-1.9) ^x	184.6 ^b (-5.9) ^x (-4.0) ^y
(PM+ST+BE)*	606 ^b	705 ^b (+14.0) ^x	1549 ^b (+60.9) ^x (+54.5) ^y	7.92 ^b	9.02 ^b (+12.2) ^x	12.77 ^b (+38.0) ^x (+29.4) ^y	49.8 ^c	46.5 ^c (-6.6) ^x	42.4 ^c (-14.9) ^x (-8.8) ^y	213.5 ^c	205.6 ^c (-3.7) ^x	181.2 ^c (-15.1) ^x (-11.9) ^y
(PM+ST+BE)*	555 ^{ab}	626 ^{ab} (+11.3) ^x	975 ^{ab} (+43.1) ^x (+35.8) ^y	7.65 ^{ab}	8.53 ^{ab} (+10.3) ^x	10.82 ^{ab} (+29.3) ^x (+21.2) ^y	53.5 ^d	51.7 ^d (-3.4) ^x	47.8 ^d (-10.7) ^x (-7.5) ^y	228.2 ^d	213.4 ^d (-6.5) ^x	205.4 ^d (-10.0) ^x (-3.7) ^y
(PM+ST+BE)*	536 ^a	605 ^a (+11.4) ^x	931 ^a (+42.4) ^x (+35.0) ^y	7.59 ^a	8.21 ^a (+7.6) ^x	10.26 ^a (+26.0) ^x (+20.0) ^y	56.7 ^e	53.2 ^e (-6.2) ^x	49.5 ^e (-12.7) ^x (-7.0) ^y	236.5 ^e	231.3 ^e (-2.2) ^x	211.6 ^e (-10.5) ^x (-8.5) ^y
(PM+ST+BE)*	523 ^a	589 ^a (+11.2) ^x	893 ^a (+41.4) ^x (+34.0) ^y	7.44 ^a	8.14 ^a (+8.6) ^x	9.72 ^a (+23.5) ^x (+16.3) ^y	60.4 ^f	57.4 ^f (-5.0) ^x	51.3 ^f (-15.1) ^x (-10.6) ^y	241.8 ^f	237.5 ^f (-1.8) ^x	217.2 ^f (-10.2) ^x (-8.5) ^y

Anova (two-way)

Substrates	Sum of squares	Mean of squares	F-value	P-value	Treatments	Sum of squares	Mean of squares	F-value	P-value
Sum of squares	35.797	178.881	1416.108	105.708	Sum of squares	13969.838	2793.968	42.111	0.000
Mean of squares	17.899	89.441	708.054	52.854	Mean of squares	171.613	2793.968	42.111	0.000
F-value	67.825	121.012	29.045	82.944	F-value	237.947	114.611	42.111	0.000
P-value	0.000	0.000	0.000	0.000	P-value	0.000	0.000	0.000	0.000
Sum of squares	4.210	858.064	13969.838	134.169	Sum of squares	858.064	171.613	26.834	0.000
Mean of squares	0.842	171.613	2793.968	26.834	Mean of squares	171.613	2793.968	26.834	0.000
F-value	3.191	237.947	114.611	42.111	F-value	237.947	114.611	42.111	0.000
P-value	0.056	0.000	0.000	0.000	P-value	0.000	0.000	0.000	0.000

PM – Pressmud, ST – Sugarcane trash, BE – Biomechanated distillery effluent, *For treatment (bedding) composition see text and Table 1. Mean value followed by different letters is statistically different (ANOVA; Duncan multiple - ranged test, p<0.05); OD – chemical composition of compost proceed without *P. excavatus* (normal compost); WW – chemical composition of compost proceed with *P. excavatus* (vermicompost); x – The figures in parentheses (+/-) indicates the % increase / decrease over OD; y – The figures in parentheses (+/-) indicates the % increase / decrease over WU.

Table 6: Biological Composition of Compost and Vermicompost of *P. excavatus* Obtained from Agroindustrial Wastes (n=6)

Treatments (vermibeds)	Hemicellulose (mg/g)			Phenol (mg/100g)			Humic acid (mg/5g)		
	OD	WU	WW	OD	WU	WW	OD	WU	WW
(PM+BE)*	25.8 ^a	24.2 ^a (-6.2) ^x	21.5 ^a (-16.7) ^x (-11.2) ^y	44.2 ^a	42.6 ^a (-3.6) ^x	40.3 ^a (-9.0) ^x (-5.4) ^y	2.15 ^{ab}	23.21 ^{ab} (+90.7) ^x	31.42 ^{ab} (+93.2) ^x (+26.1) ^y
(PM+ST+BE)*	28.6 ^b	26.3 ^b (-8.0) ^x	23.3 ^b (-18.5) ^x (-11.4) ^y	46.5 ^a	43.4 ^a (-6.7) ^x	41.7 ^a (-10.3) ^x (-3.9) ^y	2.05 ^b	25.44 ^b (+91.3) ^x	33.17 ^b (+93.8) ^x (+23.3) ^y
(PM+ST+BE)*	31.4 ^b	27.5 ^b (-12.4) ^x	22.6 ^b (-28.0) ^x (-17.8) ^y	48.0 ^a	44.1 ^a (-8.1) ^x	40.6 ^a (-15.4) ^x (-7.9) ^y	2.01 ^{ab}	24.63 ^{ab} (+91.8) ^x	35.46 ^{ab} (+94.3) ^x (+30.5) ^y
(PM+ST+BE)*	32.5 ^c	30.6 ^c (-5.8) ^x	26.5 ^c (-18.5) ^x (-13.4) ^y	52.2 ^b	46.8 ^b (-10.3) ^x	44.7 ^b (-14.4) ^x (-4.5) ^y	1.96 ^{ab}	24.61 ^{ab} (+92.0) ^x	34.21 ^{ab} (+94.3) ^x (+28.1) ^y
(PM+ST+BE)*	33.1 ^{cd}	31.4 ^{cd} (-5.1) ^x	27.8 ^{cd} (-16.0) ^x (-11.5) ^y	53.8 ^b	47.4 ^b (-11.9) ^x	45.2 ^b (-16.0) ^x (-5.6) ^y	1.93 ^{ab}	23.34 ^{ab} (+91.7) ^x	32.49 ^{ab} (+94.1) ^x (+28.2) ^y
(PM+ST+BE)*	33.8 ^d	32.3 ^d (-4.4) ^x	28.3 ^d (-16.3) ^x (-12.4) ^y	55.6 ^c	49.8 ^c (-10.4) ^x	48.42 ^c (-12.9) ^x (-2.8) ^y	1.90 ^{ab}	23.17 ^{ab} (+91.8) ^x	31.28 ^{ab} (+93.9) ^x (+25.9) ^y

Anova (two-way)

Substrates			
Sum of squares		133.766	79.440
Mean of squares		66.883	39.720
F-value		56.436	61.528
P-value		0.000	0.000
Treatments			
Sum of squares		177.561	42.789
Mean of squares		35.512	14.263
F-value		29.966	22.094
P-value		0.000	0.001

PM – Pressmud, ST – Sugarcane trash, BE – Biomethanated distillery effluent, *For treatment (bedding) composition see text and Table 1.

Mean value followed by different letters is statistically different (ANOVA; Duncan multiple - ranged test, $p < 0.05$); OD – chemical composition of raw materials used in different vermibed (initial 0-day); WU – chemical composition of compost proceed without *P. excavatus* (normal compost); WW – chemical composition of compost proceed with *P. excavatus* (vermicompost); x – The figures in parentheses (+/-) indicates the % increase / decrease over OD; y – The figures in parentheses (+/-) indicates the % increase / decrease over WU.

T₁ – T₆ agroindustrial waste treatments during vermicomposting process when inoculated with *P. excavatus* it was found that there is no mortality of worms in all the treatments. As summarized in Table 7 the rate of growth (biomass), reproduction (cocoon production and hatchlings) and recovery of vermicompost of *P. excavatus* were highest in T₁ followed by T₃ and T₂ treatments and then the values obtained from other treatments (T₄, T₅ and T₆). In general, regarding vermicomposting of agroindustrial wastes by using *P. excavatus*, biomass of earthworms had increased significantly ($p < 0.05$) in all treatments (T₁-T₆), but the overall rate of biomass production was maximum in the T₁ treatment followed by T₃ and T₂ than other treatments. Like the growth of earthworms, the mean cocoon production rate also varies in different treatments. Among the 6 treatments earthworm reared on T₁ treatment, followed by T₃ and

T₂ treatments were shown significantly ($p < 0.05$) increased cocoon production than other treatments. Also, significantly ($p < 0.05$) highest rates of hatchling number were observed in the T₁ treatment, followed by T₃ and T₂ treatments than other treatments. Similar to growth and reproductive performance of *P. excavatus* cultured on the 6 different treatments, recovery of vermicompost was significantly ($p < 0.05$) higher in T₁ treatment, followed by T₃ and T₂ treatments, than other treatments.

Finally, in our present experimental observation, T₃ treatment alone was found to show prolonged and sustainable earthworm activity and nutrient quality of vermicompost even though better growth, reproduction and more recovery of vermicompost, and nutrient quality of vermicompost i.e., increased N, P, K, total microbial population, dehydrogenase activity and humic

Table 7: Earthworm (*P. excavatus*) activity during vermicomposting of agroindustrial wastes (n=6)

Treatments (vermibeds)	Mortality (%)		Biomass (g)		Cocoon production (number)		Hatchling (number)		Recovery rate of vermicompost (g)	
	Initial (0 days)	Final (after 60 day)	Initial (0 days)	Final (after 60 day)	Initial (0 days)	Final (after 60 day)	Initial (0 days)	Final (after 60 day)	Initial (0 days)	Final (after 60 day)
(PM+BE)*	-	-	15.2 ^a	38.6 ^c	0	142 ^c	0	184 ^c	0	692 ^c
(PM+ST+BE)*	-	-	15.5 ^a	35.2 ^c	0	116 ^b	0	172 ^b	0	677 ^b
(PM+ST+BE)*	-	-	15.4 ^a	36.4 ^c	0	131 ^c	0	179 ^c	0	683 ^c
(PM+ST+BE)*	-	-	15.6 ^a	33.1 ^b	0	104 ^b	0	164 ^b	0	612 ^b
(PM+ST+BE)*	-	-	15.0 ^a	30.2 ^b	0	88 ^a	0	148 ^a	0	555 ^a
(PM+ST+BE)*	-	-	15.1 ^a	26.4 ^b	0	67 ^a	0	121 ^a	0	442 ^a

Anova (Two-way)

Substrates					
Sum of squares	-	81970.28	34992.00	78085.33	1116910.08
Mean of squares	-	6985.18	615.50	243.50	1901.58
F-value	-	486.87	90.983	283.80	233.68
P-value	-	0.000	0.000	0.000	0.000
Treatments					
Sum of squares	-	1851.94	1923.00	1375.66	23897.41
Mean of squares	-	168.359	384.60	275.13	4779.43
F-value	-	1.000	1.000	1.000	1.000
P-value	-	0.500	0.500	0.500	0.500

PM – Pressmud, ST – Sugarcane Trash, BE – Biomethanated distillery effluent.

*For treatment (bedding) composition see text and Table 1.

Mean value followed by different letters is statistically different (ANOVA; Duncan multiple - ranged test, p<0.05).

acid content and reduced pH, OC, C:N ratio, C:P ratio, lignin, cellulose, hemicellulose and phenol were found to be observed in the other treatments.

Vermicomposting is an earthworm – microbe symbiotic process where the conversion of organic waste into organic manure – vermicompost takes place. Earthworms are very sensitive to pH and in general are neutrophilic in nature [18]. Vermicomposting of agroindustrial waste seems to be advantageous over conventional process of composting. Lowering of pH, in the present study, in the worm-worked vermicompost at the end of experimentation in all the treatments (T₁ – T₆) (60th day) was probably due to mucus secretion by the earthworms that had a 'priming effect' on microbial activity [19] and CO₂ and organic acids produced during microbial metabolism [20]. It is likely that comparatively lower pH (towards neutral) during vermicomposting was due to additional contribution made by the earthworms. Elvira *et. al* [21] suggested

that production of CO₂, ammonia, NO³ and organic acids by microbial decomposition during vermicomposting lowers the pH of substrate. Similarly, Ndegwa *et al.* [22] and Suthar [23] pointed out that shifting of pH could be related to the mineralization of the nitrogen and phosphorus into nitrites/nitrates and orthophosphates and bioconversion of the organic material into intermediate species of the organic acids.

The value of organic matter is very important for soil health. The deficiency in OC reduces storage capacity of soil nitrogen, phosphorus, sulphur and leads to reduction in soil fertility. Further, microbial biomass in soil is mainly related to the OC content [24]. Vermicomposting refers to the breakdown of organic matter by earthworm and subsequent microbial degradation. Earthworm modify substrate conditions, which consequently affects carbon losses from substrates through microbial respiration in the form of CO₂ and even through mineralization of OC. Body fluids and excreta, secreted by earthworms (e.g.

mucous, high concentration of organic matter, ammonia and urea) promote microbial communities in vermicomposting sub-system. OC content of vermicompost in the present study indicated that during the process of vermicomposting the level of OC was reduced in the vermicompost obtained from the all treatments ($T_1 - T_6$) when compared to worm-unworked compost and initial substrates. The results revealed that during the process of vermicomposting the level of OC was reduced to lesser extent in the vermicompost obtained from various treatments and retained the quantity of OC ranging between 20%-35%. Many earlier investigators have reported and confirmed the reduction of OC content in organic wastes after converted in to vermicompost [6, 23, 25]. The obtained reduction in the level of OC in the present study falls in line with the earlier reported results. Drop in the level of OC due to the combined action of earthworm and microbes during vermicomposting revealed that earthworm accelerate the decomposition of organic matter.

The main index to assess the rate of organic matter decomposition is the reduction of C-N and C-P ratio during vermicomposting. Carbon to nitrogen ratio is one of the criteria to assess the rate of decomposition of organic wastes and a reduction in the ratio indicates increased rate of decomposition [18, 26, 27]. A similarly reduction in carbon to phosphorus ratio indicates enhanced rate of decomposition [28]. Further, plants cannot assimilate mineral nitrogen unless the C:N ratio is 20:1 or lower [18]. Hence the NPK and OC analysis of vermicompost is essential and inevitable to confirm its manual maturity and quality. Many earlier investigators have reported and confirmed the reduction of OC, C:N and C:P ratios and increase in NPK content in organic wastes after converted in to vermicompost [5, 26, 27, 29-32]. The C:N ratio is considered as an important indicator of compost maturity. The parameters traditionally considered to determine the degree of maturity of compost and to define its agronomic quality is the C:N ratio. According to Morais and Queda [33] and Jordening and Winter [34], a C:N ratio below 20 is indicative of acceptable maturity, while a ratio of 15 or lower is being preferable for agronomic use of compost. The vermicompost obtained in the present study in all the treatments ($T_1 - T_6$) showed the C:N ratio within the acceptable limit and agronomic preferable as described by Morais and Queda [33] and Jordening and Winter [34].

The significant reduction and narrow range of C:N ratio below 20:1 and reduction in C:P ratio recorded in

the vermicompost obtained from all treatments compared to worm-unworked initial substrates and natural compost reflected the high rate of organic matter decomposition, and mineralization thereby resulting in mature and nutrient rich and agronomic value added vermicompost. The observed significant reduction in the levels of C:N and C:P ratio in the vermicompost obtained from all the treatments were in accordance with the work of Mba [35], who found that in *E. eugeniae* worked cassava peel compost C:N and C:P ratios decreased. In most of earlier reports a decrease and narrow down of C:N and C:P ratios were recorded in the vermicompost produced from different types of organic wastes [23, 26, 36-39]. The reduction in OC and lowering C:N ratio and C:P ratio in the vermicompost could be achieved on one hand by the combustion of carbon or loss of C as CO_2 during respiration and worm gut microbial utilization [18] and on the other hand simultaneously enhancement of higher proportion of total N and ionic protein content in the vermicompost due to loss of dry matter [40] coupled with the addition of earthworm's activities (i.e., production of mucus, enzymes and nitrogenous excrements [41, 42]. The decrease in C:N ratio over time might also be attributed to increase in the earthworm population which led to rapid decrease in OC due to enhanced oxidation of the organic matter [22]. Acid production during organic matter decomposition by the micro-organisms is the major mechanism of solubilization of P and K content [43].

Also, the presence of large number of microflora in the gut of earthworms [44] might play an important role in increasing P and K content during the process of degradation of organic wastes thereby decreasing C:P ratio [27, 45]. Enhancement of P and K content during vermicomposting is probably due to the mineralization, solubilization and mobilization of phosphorus and potassium because of earthworm – microbial activity [5, 27, 31]. Parthasarathi and Ranganathan's [31]; Suthar's [46]; Parthasarathi's [5, 27] investigation support the hypothesis that earthworms can enhance the NPK content during their inoculation in waste system. So from the present finding it can be concluded that the reduction in C:N and C:P ratios of vermicompost indicated enhanced biodegradation process of the organic matter in the agroindustrial wastes. Further, reduction in C:N and C:P ratios of vermicompost are the indices for the effective biodegradation of agroindustrial wastes – PM, ST and BE and production of good quality vermicompost with enriched nutrients such as NPK from them.

The significantly enhanced levels of NPK in the vermicompost obtained from all the treatments ($T_1 - T_6$) especially in T_3 , T_2 and T_1 over worm unworked initial substrates and natural compost indicated effective decomposition of PM-ST-BE by the combined action of earthworm – microbes. Earthworms enrich the vermicompost with N through excretory products, mucous, enzymes and growth stimulating hormones and even by decaying earthworm tissue after their death. Studies revealed that decomposition of organic material by earthworms accelerates the N mineralization process and subsequently changes the N profile of the substrate [21, 26, 27, 47]. In general, earthworm contains about 60-70% (of dry mass) protein in their body tissue, and this pool of N returned to the soil upon mineralization. Satchell [48] reported that over 70% of the N in the tissues of dead earthworm was mineralized in less than 20 days. However, decomposition activities and N enrichment by earthworms also depend upon the quality of the substrate material.

After vermicomposting of different proportions of agroindustrial wastes PM-ST-BE, all treatments showed significantly higher concentration of available P in the vermicompost than normal compost and initial substrates. According to Lee [49] the passages of organic residue through the gut of earthworms, results in phosphorus converted to forms, which are more available to plants. The release of phosphorus in forms available to plants is mediated by phosphatases, which are produced in earthworm's gut [27, 42, 50]. Further, release of P may occur by the presence of P-solubilizing microbes in the vermicompost [44]. Recently, Parthasarathi [27] reported about 6-8 fold increment in available P content in the vermicasts, after inoculation of wastes-pressmud, cowdung and sawdust with earthworms – *E. eugeniae*, *E. fetida*, *L. mauritii* and *P. excavatus*. Earthworm gut flora provides enzymes required for PM metabolism and these enzyme release phosphorus form ingested waste material [5, 27, 42, 44, 50].

After 60 days of vermicomposting, K content increase for different vermibeds was recorded in the order: $T_3 > T_2 > T_1 > T_4 > T_5$ and $> T_6$ treatment. K content in the vermicompost was higher significantly than initial substrate material and normal compost. However, when organic waste passes through the gut of earthworm the some quantity of organic minerals are then converted in to more available forms through the action of enzymes produced by gut associated microorganisms. The vermicomposting plays an

important role in microbial - mediated nutrient mineralization in wastes. The results of this study agree with previous reports that the vermicomposting process accelerates the microbial populations in the waste and subsequently enriches the vermicompost with more available forms of plant nutrients. Also the present result is similar to those by Parthasarathi and Ranganathan [31], Parthasarathi [5, 27] and Suthar [23], whose reported enhancement of K content in the vermicompost.

The significantly increased levels of NPK in the vermicompost obtained from the treatments $T_1 - T_6$ especially in T_3 , T_2 and T_1 over worm unworked normal compost and initial substrates indicated effective decomposition of agroindustrial wastes by the combined action of earthworm and microbes. The increased levels of NPK in the vermicompost are in conformity with the result of earlier workers. Edwards *et al.* [51] stated that by the combined action of earthworms and microorganisms on the waste materials most of the N, P, K, Mg were converted in to available form. Kale [30] reported an increase in the available N, P, K in worm worked cowdung and sawdust vermicompost. Haimi and Huphta [52] have demonstrated that the feeding activity of worm significantly mineralization of macronutrients of brich litter. Parthasarathi and Ranganathan [31, 42] and Parthasarathi *et al.* [44] reported a significant increase in the level of NPK in *E. eugeniae*, *E. fetida*, *P. excavatus* and *L. mauritii* worked pressmud vermicompost. Karmegam and Daniel [53] reported a significant hike in the level of N, P, K in *E. fetida* worked leaf litters. Suthar [26, 46] reported an increase in the level of N, P, K contents during vermicomposting process.

On the basis of above discussion and literature evidences cited it can be concluded that the significantly increased levels from T_3 , T_2 and T_1 treatments (PM-ST-BE) and other treatments (T_4 , T_5 and T_6) (T_1-T_6) could be due to the combined action of microorganisms and *P. excavatus* increased the mineralization of organic matter when it passes through the worm gut. Microbial and enzyme activity also contributes to increase the mineral nutrients in the vermicasts through nitrification, phosphate solubilization and mineralization [18, 27, 31]. Parthasarathi and Ranganathan [42]; Vinotha *et al.* [50]; Parthasarathi [27] reported increased microbial and enzyme activity during the passage of organic matter through the gut of earthworms. Thus, vermicompost obtained from T_3 treatment (PM-ST-BE)

by the action of *P. excavatus* evidenced with increased levels of NPK and drastically reduced C:N and C:P ratios and hence can be considered as quality rich vermicompost.

Lignin is the most resistant form of plant products of photosynthesis in nature and accounts for 25 to 50% of the plant biomass generated. Pressmud and sugarcane trash consists of (41 and 86 mg/g) of lignin, 153 and 277 mg/g of cellulose and 44 and 56 mg/g of phenol. So requires long time for natural decomposition. Meentemeyer [54] stated that many studies on the decomposition of leaf litter lack information on the lignin, cellulose, hemicellulose, phenol and humic acid. No study is available regarding the levels of these content in the sugar industrial wastes particularly pressmud and sugarcane trash after vermicomposting process. In the present study, the comparison of lignin, cellulose, hemicellulose content between T_1 - T_6 treatments indicated that among the 6 treatments significantly maximum reduction of these contents were recorded in the $T_3 > T_2 > T_1$ treatments than other treatments $T_4 > T_5 > T_6$ when compared to normal compost and initial substrates. This is due to the combined action of gut lignocellulolytic microflora and earthworm in the decomposition process. This finding was supported by Parthasarathi *et al.* [55] during vermicomposting of cashew leaf litter admixed with different animal dungs. Parthasarathi *et al.* [44] and Parthasarathi [27] reported the presence more cellulolytic, amylolytic, proteolytic and phosphate solubilizing microbes in the gut and casts of *E. eugeniae*, *E. fetida*, *L. mauritii* and *P. excavatus* and also the presence of cellulosic degrading enzymes as well as enzyme producing microbes in the gut of earthworms [27, 42]. Also, Loquet *et al.* [56] reported that the combined activity of microflora in the gut of worm and inoculated lignocellulolytic fungi might have intensified cellulolysis and lignolysis. From the present observed decrease of cellulose, hemicellulose, lignin and phenol content in the treatments containing sugar industrial wastes (PM+ST+BE) especially more in T_3 treatment confirmed the fact that it is necessary to inoculate suitable lignocellulolytic microbes and nitrogen rich boosters for the quick degradation of the lignocellulolytic material like sugarcane trash as suggested by Tiwari *et al.* [57], Makhija [3] and Parthasarathi *et al.* [55].

The enhancement of HA in the casts is mainly due to the large number of microbial population, their activity and also due to the gut associated process of the earthworm. Earthworm gut is known to stimulate biological activity, modify the composition of microbial

communities and speed up the humification of organic matter [29]. Now, it is well established that the earthworm gut harbours specific symbiotic microflora [18, 27, 44]. Earthworms are known to accelerate humification process and vermicompost were shown to contain HA [27, 44, 58, 59]. Numerous earlier studies have shown that the guts of earthworms and vermicasts have enhanced microbial population and their activity than the ingested food material or the surrounding soil [5, 18, 27, 31, 44]. The humus will hold on the nutrients such as P and S and prevent their ready leaching. This fact has been proved in the field experiments conducted by Parthasarathi and Ranganathan [60], Parthasarathi *et al.* [61], Suthar [62] and Jayanthi *et al.* [63] where vermicompost was supplemented with 50% NPK applied to black grams, ground nut, beans, garlic and chilli, the yield was more than that of the NPK or vermicompost alone.

The analysis of results in the present study indicated that HA, MP and MA contents were significantly higher in the vermicompost obtained from the treatments (T_1 - T_6) especially more in T_3 , T_2 and T_1 than the initial substrate and normal compost. The increase of HA contents in vermicompost could mainly due to the activity of large number of microbes and also due to the gut associated process of earthworm [27, 64]. Clark and Paul [65], Mulongoy and Bedoret [58] and Muscolo *et al.* [66] have also reported that microbial population and their activity play a significant role in HA synthesis and also exhibit positive correlation with HA and FA content. In accordance with these reports in the present also in all the treatments (T_1 - T_6) maximum enhancement of microbial activity especially in treatments T_3 , T_2 and T_1 over initial substrates and normal compost were recorded. In general, increased microbial population and activity and more availability of nutrient content especially nitrogen content that support and stimulate the quick decomposition of organic matter. In the present study, increased nitrogen availability due to the different proportions of sugar industrial wastes - PM-ST-BE in all treatments (T_1 - T_6) might have enhanced microbial activity and earthworm activity in one hand and speed up the decomposition of sugar industrial wastes on the other hand. This conclusion is in accordance with the suggestion of Berg and Matzner [67] and Manyuchi and Phiri [1]. They have stated that increasing nitrogen availability influenced the decomposition rates of plant litter and organic matter.

During the process of vermicomposting the stability of the tested substrate mainly depends on fold increase

in essential plant nutrients, lowering of toxicants, earthworm biomass as well as reproductive performances, and even less or no mortality in tested earthworm species. In the present study, no mortality of earthworms were found during vermicomposting of agroindustrial wastes (PM-ST-BE) using predominantly available indigenous epigeic earthworm, *P. excavatus* in all the treatments of vermibeds (up to 60 days). This indicates the favourable and acceptable biochemical and micro environment of the vermibeds and absence of any toxic chemicals in the vermibeds. This present result is similar to those by Suthar and Singh [68] who reported no mortality of earthworm during vermicomposting of distillery industry sludge admixed with cowdung using *P. excavatus*. Vermicomposting is also considered in terms of production patterns of earthworm biomass, numbers of cocoon, numbers of hatchling and vermicompost. The dependency of earthworm on soil moisture for their survival and activity and organic matter rich in N for growth and reproduction is well known [18]. Quality of the organic waste is also one of the factors determining the onset and rate of reproduction [69] and recovery rate of vermicompost [27]. Murchie [70] proved experimentally the existence of a significant relationship between weight increase and substrate type, which may reasonably be attributed to nutritional quality of the substrate. Growth and reproduction in earthworms require OC, N and PM [71] which are obtained from litter, grit and microbes [18, 27, 72, 73]. Earlier studies of Ranganathan and Parthasarathi [74] and Parthasarathi and Ranganathan [42] have shown the higher nitrogen (1.6%) and phosphorus (2.5%) content of pressmud to support better growth (length and biomass) and bring about earlier maturation, earlier differentiation of the clitellum, lobulation in the ovary and release of cocoons in *L. mauritii* and *E. eugeniae* than worms fed with cowdung or clay loam soil. In the present study, the biomass, number of cocoon production, number of hatchling and recovery of vermicompost were highest in T₁, T₃ and T₂ followed by other treatments. *P. excavatus* exhibited highest biomass, more cocoon, hatchling and vermicompost production, very particular in the T₃ treatment.

The reasons for the enhanced growth and reproduction in T₁ and T₃ treatments followed by other treatments in the present study seems to be due to: rich cellulose content, microbial population and activity and enhanced water holding capacity (39-41%) which enable the T₃ treatment to maintain good and ideal moisture. The dependency of earthworm on soil

moisture for their survival and activity and on organic matter rich in N for growth and reproduction is well known [18, 27]. The physical structure of the T₃ treatment substrate depends on the chemical composition of the constituents, particularly organic matter rich in N; it is only in such type of substrate (vermicomposting medium) that earthworm could reproduce. The T₃ treatment provides such ideal physico-chemical conditions suitable for better growth and maximum reproduction. Hence, it may be concluded that through PM-ST-BE are nutritionally inferior and slow degrading, the presence of high cellulose in the T₃ treatment develop better water holding capacity and become more palatable and nutritive (rich OC, N, P and microbial population) supporting better growth, reproduction and more compost recovery. Earlier studies of Ranganathan and Parthasarathi [74], Parthasarathi and Ranganathan [31, 42, 75] and Parthasarathi [27] have shown the higher N, P, OC, microbial content of pressmud to support better growth, reproduction and more vermicompost production of *L. mauritii*, *P. excavatus*, *Eudrilus eugeniae* and *Eisenia fetida*. This was supported by Kale [37] Edwards and Bohlen [18], Suthar [76] who reported that the factors relating to the growth, reproduction and compost production of earthworms may also be considered in terms of physico-chemical and nutrient characteristics of waste feed stocks.

Organic waste palatability for earthworms is directly related to the chemical nature of the waste material that consequently affects the earthworm growth, reproduction and compost production parameters. Garg *et al.* [39], Suthar [76] and Parthasarathi [27, 77] concluded that growth and reproductive performance of *E. fetida*, *P. sansibaricus* and *P. excavatus* was directly related to the quality of the feed stock. Edwards *et al.* [78] and Suthar [46] concluded that the important difference between the rates of cocoon production in the two organic wastes must be related to the quality of the waste. The variability in the earthworm biomass gain and reproduction rate in different treatments was probably related to the palatability, microbiology as well as the chemistry of the feeding stuff. The difference in cocoon production patterns among different treatment suggest a physiological trade-off [79] related to N-limitations. Recently, Suthar [76], Ranganathan [80] and Parthasarathi [27, 77] demonstrated that earthworm growth, reproduction (cocoon production and hatchling) and vermicompost production is related to initial N-content of the substrate. Our present experimental results are confirmatory of above hypothesis. Finally, from our experimental observations it is recommended

that the agroindustrial wastes-pressmud, trash and biomethanated distillery effluent combination could be better vermicomposted by *P. excavatus* and used for vermiculture and vermicomposting practices.

Thus, vermicompost produced from T₃ treatment (800 g PM: 200 g ST: 696 ml BE) evidenced with increased level of NPK, MP, MA and HA, drastically reduced C:N and C:P ratio, lignin, cellulose, hemicellulose, phenol content coupled with increased microbial and earthworm activity (better and more earthworm growth and reproductive performance and vermicompost recovery). The present study proved beyond doubt that sugar industrial wastes can be serve as feed stock for earthworm and converted in to nutrients and microbial rich organic manure/vermicompost by the action of *P. excavatus* and other species of earthworms, particularly indigenous earthworms. Hence, from the present study observation T₃ treatment could be recommended for vermicompost and production of quality rich vermicompost for sustainable agricultural activity in an eco-friendly way besides abating environmental pollution.

It is evident from the results of the present study that agroindustrial wastes either in different combination (PM-ST-BE) was highly supportive of growth, reproduction, compost recovery and quality vermicompost production of *P. excavatus* whereas in the other treatments, *P. excavatus* showed lesser growth and reproductive performance and vermicompost recovery with quality. This may be due to the combined effect of various factors such as exhaustion of available food (since food is not renewed between treatment periods), population density pressure, speeded up microbial degradation and humification of organic wastes etc. Finally, this study paves a way for effective utilization of sugar industrial wastes using *P. excavatus* and lays foundation for the further planning of large scale vermicomposting program using various other indigenous earthworm species. Further study is needed to use various animal dung as bulking material for vermicomposting and develop the integrated system of vermicomposting method by enhancing the efficiency of indigenous earthworm to overcome the problem of lignocellulosic waste degradation of organic wastes with bioinoculants and produce quality vermicompost.

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